



## ANTI-ROLL BAR INSTALLATION XSB010 – G-Body 3.25" Axle

### Installation Instructions:

1. Lift vehicle and support with jack stands under the rear end at the outermost sections of the axle. The rear-end should be loaded for this installation. Another way to keep the rear-end loaded is with drive-on ramps or a 4-post service
2. Remove the factory sway bar, if equipped.
3. Install the saddle brackets onto the rearend using provided bolts and tighten. The saddles should be mounted as close to the spring mounts as possible.
4. Install the supplied polyurethane bushings onto the swaybar and position the swaybar up against the mounts on the rearend. This can be accomplished by supporting the swaybar on jackstands. See Image 1.
5. Install the supplied 3/8" nuts, bolts and washers, securing the sway bar to the rear end. The washers should be placed on the slot side of the bushing saddle. Tighten.
6. Measure the distance between the sway bar until the distance is equal between sides. Image 2.
7. Assemble the end links and mounting brackets as in Image 3 using two of the 1/2" x 2-1/4" bolts. Once assembled, attach them to the inside ends of the sway bar using the longer 1/2" x 2-1/2" bolts and nuts. Either hole may be used.
8. Rotate the sway bar upward and position the mounting brackets on the frame cross brace as in Image 4. The end links should be positioned as vertical as possible. Using a paint marker or similar marking tool, mark the frame for drilling.
9. Drill all four holes and bolt up the mounting brackets using the supplied 3/8" hardware. NOTE: Due to frame inconsistencies and side-to-side height variations, the rod-end adjustments may vary from side-to-side.
10. Verify that all the hardware is tight including the jam-nuts on the end links. Grease both polyurethane bushings. Lower Vehicle.



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*This product is an aftermarket accessory and not designed by the vehicles manufacturer for use on this vehicle. As such buyer assumes all risk of any damage caused to the vehicle or person during installation or use of this product.*