



# MM331 INSTALLATION INSTRUCTIONS

## 3<sup>rd</sup> Gen Engine Brackets

### Tools required:

- Basic Hand Tools and Socket Set
- Jack and Jack Stands

### Instructions:

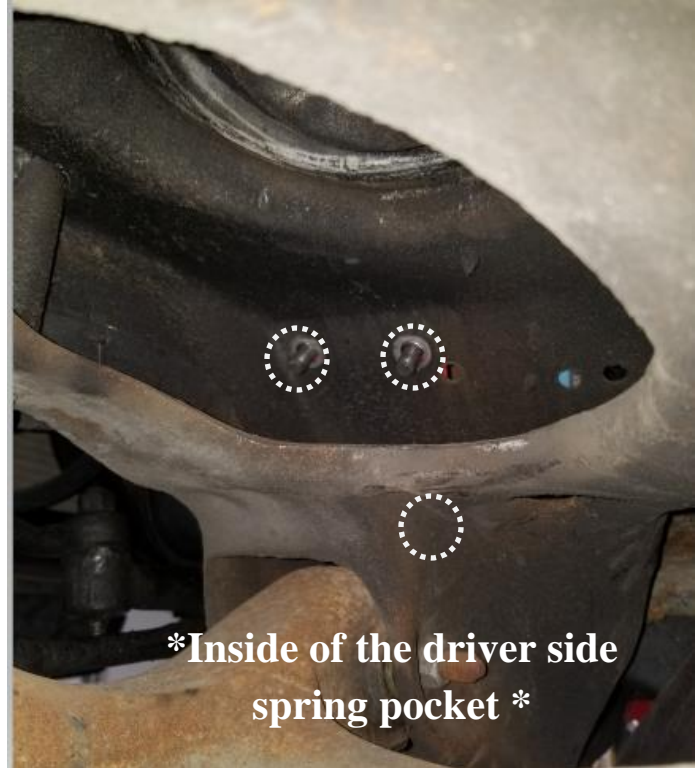
- 1) REMOVE THE NEGATIVE BATTERY TERMINAL LEAD TO CUT POWER FOR THE ENTIRE VEHICLE.
- 2) Raise the vehicle and support on jack stands on the frame.
- 3) Depending on how much access you have to remove the nuts on the back side of the motor mounts, you may have to remove the coil springs as shown in IMAGE 1.
- 4) Using a jack and block of wood, support the motor on the balancer and take weight off the motor mounts.
- 5) Using a 5/8" and 11/16" wrench and socket, loosen the thru bolt connecting the motor mount to the motor stand.
- 6) Using a 13mm socket and wrench, remove the three (3) screws holding the motor stand to the block and remove the three (3) nuts and bolts holding the mounts the k-member on each side.

NOTE: Both the motor mount and the motor stands need to be removed together at the same time.

- 7) Outside of the vehicle, remove the thru-bolt and install your new motor mount stands with a thru-bolt the same way it was removed.
- 8) Re-install the motor mount assembly back into its appropriate side and fasten all bolts. Torque to the specs listed below.

### Torque Specs:

- Motor Stand to Block – 40ftlbs
- Motor Mount to K-Member – 40ftlbs
- Motor Mount to Motor Stand Thru Bolt – 55ftlbs



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*This product is an aftermarket accessory and not designed by the vehicles manufacturer for use on this vehicle. As such, buyer assumes all risk of any damage caused to vehicle/person during installation or use of this product.*