



LCA357 - Lower Control Arms, Rear, Non-adjustable, Poly, 15" Kit 2010-2015 Camaro, 2008-2009 Pontiac G8, and 2014 – 2017 Chevy SS

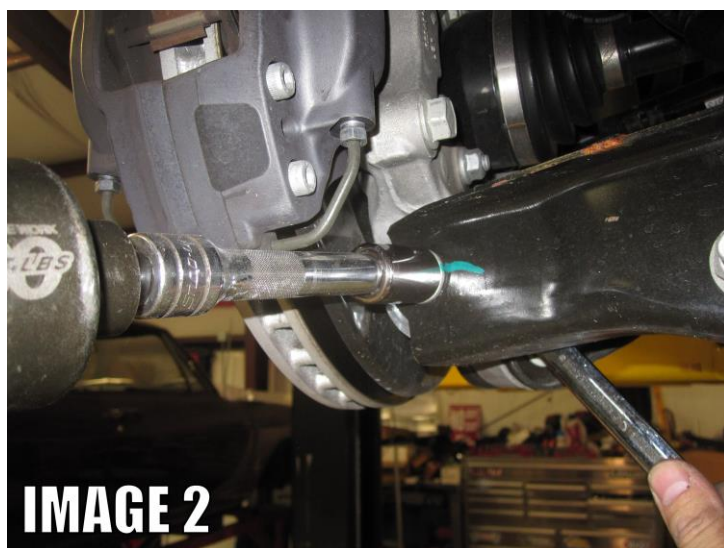
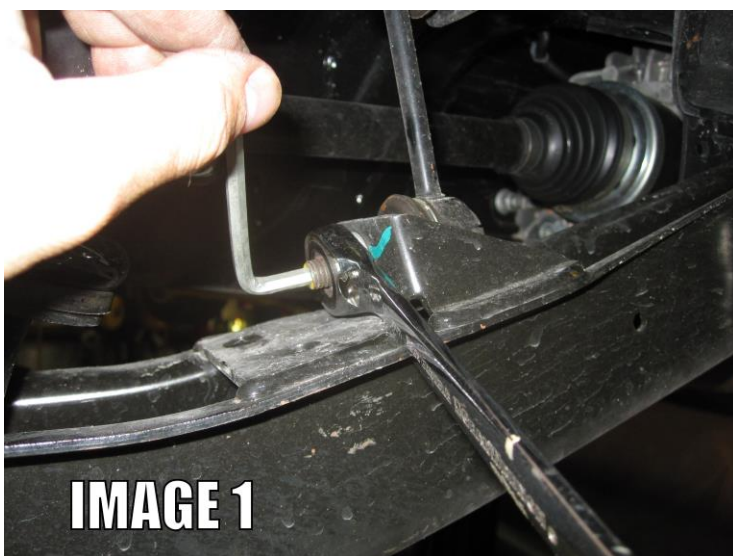
NOTE: This product is designed to work with OE-type shocks.

RECOMMENDED TOOLS:

- Hydraulic Jack and Jack stands
- Wrenches: 15 mm, 18 mm, (x2) 21 mm, 5 mm Allen wrench
- Sockets: 18 mm socket, 21 mm
- Torque wrench

INSTALLATION:

1. Lift the vehicle and support it with jack stands under the cradle.
2. Remove the rear wheels from the vehicle.
3. Mark your eccentric bolt using a marker or paint pen to keep your car's factory settings. **IMAGE 0**
4. Using a **15 mm wrench** and a **5 mm Allen wrench**, remove the nut on the sway bar end links as shown in **IMAGE 1**.
5. Next, remove the outer control arm bolt using an **18 mm socket** and an **18 mm wrench**. See **IMAGE 2**



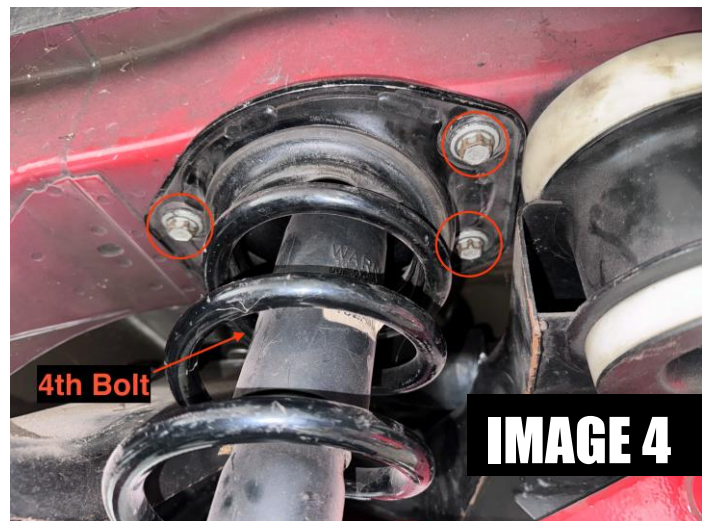
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This product is an aftermarket accessory not designed by the vehicle manufacturer for use on this vehicle. As such, the buyer assumes all risk of any damage caused to the vehicle or person during installation or use of this product.

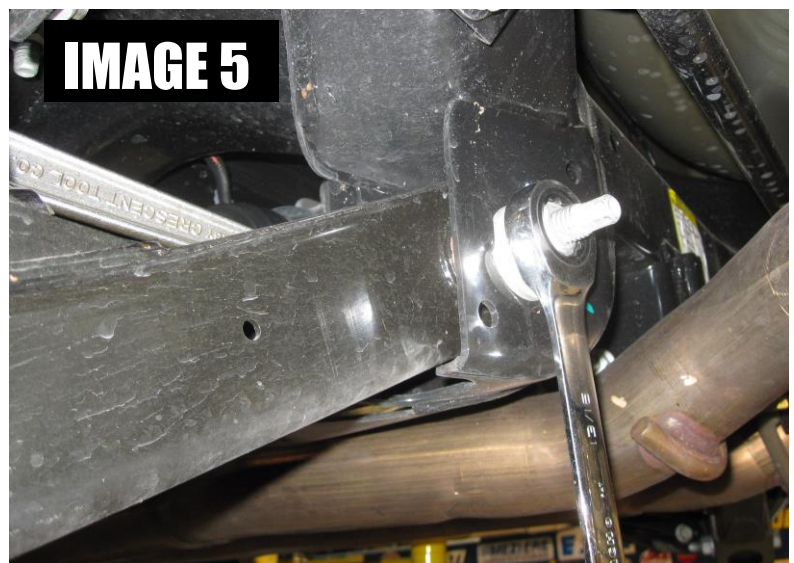
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6. Remove the lower control arm shock cross-bolt using a **21 mm wrench** and **21 mm socket**, as seen in **IMAGE 3**.

NOTE: While removing the control arm at this point is possible, loosening the (4) upper shock mounts using a **15 mm socket** is easier. This releases the shock tension, and the control arm will come out much easier. **IMAGE 4**



7. Using **(2) 21 mm wrenches**, loosen the chassis side lower control arm bolt. See **IMAGE 5**
8. Remove the OE control arm from the vehicle.



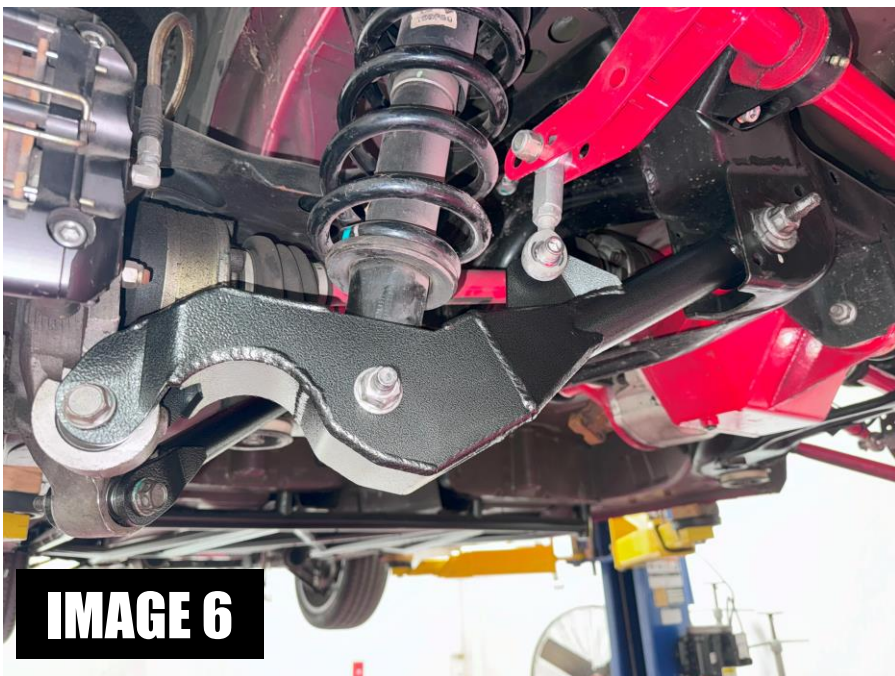
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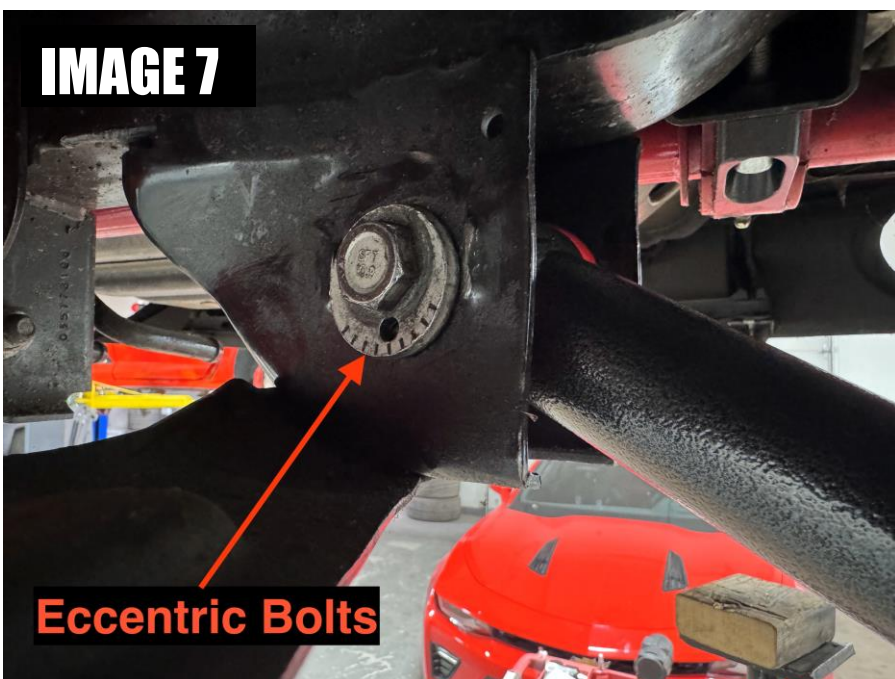
9. Install the BMR control arm and insert all the appropriate bolts on the inner and outer of the control arm, but do not tighten them yet. **IMAGE 6**

10. Install the lower control arm shock bolt and torque to **148 ft-lbs** using a **21 mm socket**. Then, torque the (4) upper shock mount bolts using a **15 mm socket** to **43 ft-lbs**. **IMAGE 6 & 4**



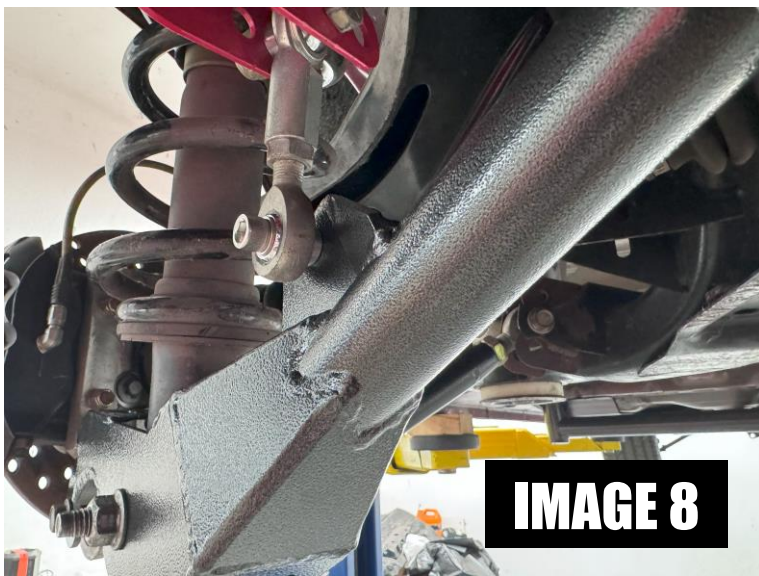
11. Using the mark you made before you started, line up the two marks drawn on the chassis and the eccentric bolt. **IMAGE 7 & 0**

12. Once the marks line up, torque the outer control arm bolt to **93 ft-lbs** using an **18 mm socket** and the inner control arm bolt to **85 ft-lbs** using a **21 mm socket and wrench**.



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13. Install the end link bolt back into the lower control arm and torque to (40 ft-lbs for ELK006) and (35 ft-lbs for ELK356). See **IMAGE 8**



14. Replace the rear wheels and lower the vehicle.

15. Take the car to a reputable alignment shop for a 4-wheel alignment.

BMR recommends the following alignment specs:

STREET/STRIP PERFORMANCE	PRO PERFORMANCE
Front camber: -.2 to -.6 max degrees	Front camber: -.2 to -.6 max degrees
Rear camber: 0 to +.4 degrees	Rear camber: +.4 to +1 degrees
Front toe: -1/16"	Front toe: -1/16"
Rear toe: -1/16"	Rear toe: -1/16"
Front caster: 7 to 8.5 (OE not adjustable)	Front caster: 7 to 8.5 (OE not adjustable)

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