

## **Upper Control Arm Installation Instructions**

## Assembly:

1. Using a **7/16" wrench and socket**, install the ball joint into the ball joint mount using the provided hard ware. Install the lock washer under the nut.

## **INSTRUCTIONS:**

- 1. Lift vehicle and support with jack stands.
- 2. Using a jack, or by lowering the vehicle on blocks in addition to securing with jack stands, compress the lower A-Arm to ensure that the spring does not experience unintended decompression.
- 3. Remove the front brake caliper using a **3/8**" hex key socket, use a hanger or bungie cord to take tension off of the brake line and hold the caliper in a position that is out of the way.
- 4. Using a **22mm wrench**, remove the nut securing the ball joint to the steering knuckle.
- 5. If the ball joint remains secured to the steering knuckle, use a brass hammer or a dead blow to break the ball joint's tapered seat.
- 6. Using an **18mm wrench** remove the two nuts securing the A-arm's cross shaft to the frame.
- 7. Install the new upper control arm cross shaft to the frame using the factory hardware. Torque to **48 ft-lbs**
- 8. Align and insert the ball joint into the tapered hole in the steering knuckle, tighten provided castle nut and torque to **52ft-lbs**.
- 9. Insert cotter pin and bend the long arm of the pin over the castle nut.
- 10. Re-install the brake caliper and torque to **35 lb-ft.**
- 11. Lower vehicle.

**Please note:** the socket head cap screws in the end of the cross shaft have been torqued by BMR during assembly.



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